COMPETENCY STANDARDS

HALAL FOOD PROCESSING (SLITTING – LARGE RUMINANTS) LEVEL II



PROCESSED FOOD AND BEVERAGES SECTOR

The Competency Standards (CS) serve as basis for the:

- 1 Institutional Competency assessment and training certifications;
- 2 Registration and delivery of training programs; and
- 3 Development of curriculum and assessment instruments

Each CS has two sections:

Section 1 **Definition of Competency Standards -** refers to the group of competencies that describes the different functions of the qualifications.

Section 2 **The Competency Standards -** gives the specifications of competencies required for effective work performance.

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COMPETENCY STANDARDS FOR HALAL FOOD PROCESSING (SLITTING – LARGE RUMINANTS) LEVEL II

SECTION 1 DEFINITION

The HALAL FOOD PROCESSING (HALAL SLITTING – LARGE RUMINANTS) LEVEL II competency standards consist of competencies that a person must achieve in preparing and performing Halal Slitting.

The Units of Competency comprising this Competency Standards:

UNIT CODE	BASIC COMPETENCIES
400311210	Participate in workplace communication
400311211	Work in team environment
400311212	Solve/address general workplace problems
400311213	Develop career and life decisions
400311214	Contribute to workplace innovation
400311215	Present relevant information
400311216	Practice occupational safety and health policies and procedures
400311217	Exercise efficient and effective sustainable practices in the workplace
400311218	Practice entrepreneurial skills in the workplace
UNIT CODE	COMMON COMPETENCIES
PFB751210	Apply food safety and sanitation
PFB751211	Use standard measuring devices/instruments
PFB751212	Perform mathematical computation
PFB751213	Implement good manufacturing practice procedure
PFB751214	Implement environmental policies and procedures
UNIT CODE	CORE COMPETENCIES
CS-PFB335305	Prepare for Halal Slitting
CS-PFB335306	Perform Halal Slitting

A person who has achieved this Qualification is competent to be a:

Slitter

SECTION 2 COMPETENCY STANDARDS

This section gives the details of the contents of the basic, common, and core unit of competency required in a HALAL FOOD PROCESSING (SLITTING - LARGE RUMINANTS) LEVEL II.

BASIC COMPETENCIES

UNIT OF COMPETENCY: PARTICIPATE WORKPLACE COMMUNICATION

UNIT CODE : 400311210

UNIT DESCRIPTOR: This unit covers the knowledge, skills and attitudes

required to gather, interpret and convey information in

response to workplace requirements.

ELEMENT	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
Obtain and convey workplace information	1.1 Specific and relevant information is accessed from appropriate sources 1.2 Effective questioning, active listening and speaking skills are used to gather and convey information 1.3 Appropriate medium is used to transfer information and ideas 1.4 Appropriate nonverbal communication is used 1.5 Appropriate lines of communication with supervisors and colleagues are identified and followed 1.6 Defined workplace procedures for the location and storage of information are used 1.7 Personal interaction is carried out clearly and concisely	 1.1 Effective verbal and nonverbal communication 1.2 Different modes of communication 1.3 Medium of communication in the workplace 1.4 Organizational policies 1.5 Communication procedures and systems 1.6 Lines of Communication 1.7 Technology relevant to the enterprise and the individual's work responsibilities 1.8 Workplace etiquette 	1.1 Following simple spoken language 1.2 Performing routine workplace duties following simple written notices 1.3 Participating in workplace meetings and discussions 1.4 Preparing workrelated documents 1.5 Estimating, calculating and recording routine workplace measures 1.6 Relating/ Interacting with people of various levels in the workplace 1.7 Gathering and providing basic information in response to workplace requirements 1.8 Basic business writing skills 1.9 Interpersonal skills in the workplace

	ELEMENT	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
				2.0 Active-listening skills
2.	Perform duties following workplace instructions	 2.1 Written notices and instructions are read and interpreted in accordance with organizational guidelines 2.2 Routine written instruction is followed based on established procedures 2.3 Feedback is given to workplace supervisor based instructions/ information received 2.4 Workplace interactions are conducted in a courteous manner 2.5 Where necessary, clarifications about routine workplace procedures and matters concerning conditions of employment are sought and asked from appropriate sources 2.6 Meetings outcomes are interpreted and implemented 	2.1 Effective verbal and non-verbal communication 2.2 Different modes of communication 2.3 Medium of communication in the workplace 2.4 Organizational/ Workplace policies 2.5 Communication procedures and systems 2.6 Lines of communication 2.7 Technology relevant to the enterprise and the individual's work responsibilities 2.8 Effective questioning techniques (clarifying and probing) 2.9 Workplace etiquette	2.1 Following simple spoken instructions 2.2 Performing routine workplace duties following simple written notices 2.3 Participating in workplace meetings and discussions 2.4 Completing workrelated documents 2.5 Estimating, calculating and recording routine workplace measures 2.6 Relating/ Responding to people of various levels in the workplace 2.7 Gathering and providing information in response to workplace requirements 2.8 Basic questioning/querying 2.9 Skills in reading for information 2.10 Skills in locating
3.	Complete relevant work- related documents	3.1 Range of <i>forms</i> relating to conditions of employment are completed accurately and legibly 3.2 Workplace data is recorded on standard workplace forms and documents 3.3 Errors in recording information on	3.1 Effective verbal and non-verbal communication 3.2 Different modes of communication 3.3 Workplace forms and documents 3.4 Organizational/ Workplace policies 3.5 Communication procedures and systems 3.6 Technology relevant to the	3.1 Completing work-related documents 3.2 Applying operations of addition, subtraction, division and multiplication 3.3 Gathering and providing information in response to

ELEMENT	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
	forms/ documents are identified and acted upon 3.4 Reporting requirements to supervisor are completed according to organizational guidelines	enterprise and the individual's work responsibilities	workplace requirements 3.4 Effective record keeping skills

VARIABLES	RANGE
1. Appropriate sources	May include: 1.1 Team members 1.2 Supervisor/Department Head 1.3 Suppliers 1.4 Trade personnel 1.5 Local government 1.6 Industry bodies
2. Medium	May include: 2.1. Memorandum 2.2. Circular 2.3. Notice 2.4. Information dissemination 2.5. Follow-up or verbal instructions 2.6. Face-to-face communication 2.7. Electronic media (disk files, cyberspace)
3. Storage	May include: 3.1. Manual filing system 3.2. Computer-based filing system
4. Workplace interactions	May include: 4.1. Face-to-face 4.2. Telephone 4.3. Electronic and two-way radio 4.4. Written including electronic means, memos, instruction and forms 4.5. Non-verbal including gestures, signals, signs and diagrams
5. Forms	May include: 5.1. HR/Personnel forms, telephone message forms, safety reports

1. Critical aspects of	Assessment requires evidence that the candidate:
Competency	1.1. Prepared written communication following standard format of the organization
	1.2. Accessed information using workplace communication equipment/systems
	1.3. Made use of relevant terms as an aid to transfer information effectively
	1.4. Conveyed information effectively adopting formal or informal communication
2. Resource Implications	The following resources should be provided:
·	2.1. Fax machine
	2.2. Telephone
	2.3. Notebook
	2.4. Writing materials
	2.5. Computer with Internet connection
3. Methods of	Competency in this unit may be assessed through:
Assessment	3.1. Demonstration with oral questioning
	3.2. Interview
	3.3. Written test
	3.4. Third-party report
4. Context for	4.1. Competency may be assessed individually in the actual
Assessment	workplace or through an accredited institution

UNIT OF COMPETENCY: WORK IN A TEAM ENVIRONMENT

UNIT CODE : 400311211

UNIT DESCRIPTOR : This unit covers the skills, knowledge and

attitudes to identify one's roles and responsibilities as

a member of a team.

ELEMENT	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
Describe team role and scope	1.1 The role and objective of the team is identified from available sources of information 1.2 Team parameters, reporting relationships and responsibilities are identified from team discussions and appropriate external sources	1.1 Group structure 1.2 Group development 1.3 Sources of information	1.1Communicating with others, appropriately consistent with the culture of the workplace 1.2 Developing ways in improving work structure and performing respective roles in the group or organization
2. Identify one's role and responsibility within a team	2.1Individual roles and responsibilities within the team environment are identified 2.2Roles and objectives of the team is identified from available sources of information 2.3 Team parameters, reporting relationships and responsibilities are identified based on team discussions and appropriate external sources	2.1 Team roles and objectives 2.2 Team structure and parameters 2.3 Team development 2.4 Sources of information	2.1Communicating with others, appropriately consistent with the culture of the workplace 2.2 Developing ways in improving work structure and performing respective roles in the group or organization

ELEMENT	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
4. Work as a team member	3.1 Effective and appropriate forms of communications are used and interactions undertaken with team members based on company practices. 3.2 Effective and appropriate contributions made to complement team activities and objectives, based on workplace context 3.3 Protocols in reporting are observed based on standard company practices. 3.4 Contribute to the development of team work plans based on an understanding of team's role and objectives	3.1 Communication Process 3.2 Workplace communication protocol 3.3 Team planning and decision making 3.4 Team thinking 3.5 Team roles 3.6 Process of team development 3.7 Workplace context	3.1 Communicating appropriately, consistent with the culture of the workplace 3.2 Interacting effectively with others 3.3 Deciding as an individual and as a group using group think strategies and techniques 3.4 Contributing to Resolution of issues and concerns

VARIABLE	RANGE
1. Role and objective of team	May include: 1.1. Work activities in a team environment with enterprise or specific sector 1.2. Limited discretion, initiative and judgement maybe demonstrated on the job, either individually or in a team environment
2. Sources of information	May include: 2.1. Standard operating and/or other workplace procedures 2.2. Job procedures 2.3. Machine/equipment manufacturer's specifications and instructions 2.4. Organizational or external personnel 2.5. Client/supplier instructions 2.6. Quality standards 2.7. OHS and environmental standards
3. Workplace context	May include: 3.1. Work procedures and practices 3.2. Conditions of work environments 3.3. Legislation and industrial agreements 3.4. Standard work practice including the storage, safe handling and disposal of chemicals 3.5. Safety, environmental, housekeeping and quality guidelines

1. Critical aspects of	Assessment requires evidence that the candidate:		
Competency	1.1. Worked in a team to complete workplace activity		
	1.2. Worked effectively with others		
	1.3. Conveyed information in written or oral form		
	1.4. Selected and used appropriate workplace language		
	1.5. Followed designated work plan for the job		
2. Resource	The following resources should be provided:		
Implications	2.1. Access to relevant workplace or appropriately simulated		
	environment where assessment can take place		
	2.2. Materials relevant to the proposed activity or tasks		
3. Methods of	Competency in this unit may be assessed through:		
Assessment	3.1. Role play involving the participation of individual member to		
	the attainment of organizational goal		
	3.3. Case studies and scenarios as a basis for discussion of		
	issues and strategies in teamwork		
	3.4 Socio-drama and socio-metric methods		
	3.5 Sensitivity techniques		
	3.6 Written Test		
4. Context for	4.1. Competency may be assessed in workplace or in a simulated		
Assessment	workplace setting		
	4.2. Assessment shall be observed while task are being		
	undertaken whether individually or in group		

UNIT OF COMPETENCY : SOLVE/ADDRESS GENERAL WORKPLACE

PROBLEMS

UNIT CODE : 400311212

UNIT DESCRIPTOR: This unit covers the knowledge, skills and attitudes

required to apply problem-solving techniques to determine the origin of problems and plan for their resolution. It also includes addressing procedural

problems through documentation, and referral.

ELEMENTS	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
Identify routine problems	 1.1 Routine problems or procedural problem areas are identified 1.2 Problems to be investigated are defined and determined 1.3 Current conditions of the problem are identified and documented 	1.1 Current industry hardware and software products and services 1.2 Industry maintenance, service and helpdesk practices, processes and procedures 1.3 Industry standard diagnostic tools 1.4 Malfunctions and resolutions	1.1 Identifying current industry hardware and software products and services 1.2 Identifying current industry maintenance, services and helpdesk practices, processes and procedures. 1.3 Identifying current industry standard diagnostic tools 1.4 Describing common malfunctions and resolutions. 1.5 Determining the root cause of a routine malfunction

ELEMENTS	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
2. Look for solutions to routine problems	2.1 Potential solutions to problem is identified 2.2 Recommendations about possible solutions are developed, documented, ranked and presented to appropriate person for decision	2.1 Current industry hardware and software products and services 2.2 Industry service and helpdesk practices, processes and procedures 2.3 Operating systems 2.4 Industry standard diagnostic tools 2.5 Malfunctions and resolutions. 2.6 Root cause analysis	2.1 Identifying current industry hardware and software products and services 2.2 Identifying services and helpdesk practices, processes and procedures. 2.3 Identifying operating system 2.4 Identifying current industry standard diagnostic tools 2.5 Describing common malfunctions and resolutions. 2.6 Determining the root cause of a routine malfunction

ELEMENTS	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
3. Recommend solutions to problems	 3.1 Implementation of solutions are planned 3.2 Evaluation of implemented solutions are planned 3.3 Recommended solutions are documented and submit to appropriate person for confirmation 	3.1 Standard procedures 3.2 Documentation produce	3.1 Producing documentation that recommends solutions to problems 3.2 Following established procedures

	VARIABLE	RANGE
1.	Problems/Procedural Problem	May include: 1.1 Routine/non – routine processes and quality problems 1.2 Equipment selection, availability and failure 1.3 Teamwork and work allocation problem 1.4 Safety and emergency situations and incidents 1.5 Work-related problems outside of own work area
2.	Appropriate person	May include: 2.1 Supervisor or manager 2.2 Peers/work colleagues 2.3 Other members of the organization
3.	Document	May include: 3.1 Electronic mail 3.2 Briefing notes 3.3 Written report 3.4 Evaluation report
4.	Plan	May include: 4.1 Priority requirements 4.2 Co-ordination and feedback requirements 4.3 Safety requirements 4.4 Risk assessment 4.5 Environmental requirements

Critical aspects of Competency	Assessment requires evidence that the candidate: 1.1 Determined the root cause of a routine problem 1.2 Identified solutions to procedural problems. 1.3 Produced documentation that recommends solutions to problems. 1.4 Followed established procedures. 1.5 Referred unresolved problems to support persons.
2. Resource Implications	2.1 Assessment will require access to a workplace over an extended period, or a suitable method of gathering evidence of operating ability over a range of situations.
3. Methods of Assessment	Competency in this unit may be assessed through: 3.1 Case Formulation 3.2 Life Narrative Inquiry 3.3 Standardized test The unit will be assessed in a holistic manner as is practical and may be integrated with the assessment of other relevant units of competency. Assessment will occur over a range of situations, which will include disruptions to normal, smooth operation. Simulation may be required to allow for timely assessment of parts of this unit of competency. Simulation should be based on the actual workplace and will include walk through of the relevant competency components.
4. Context for Assessment	4.1 Competency may be assessed individually in the actual workplace or simulation environment in TESDA accredited institutions.

UNIT OF COMPETENCY: DEVELOP CAREER AND LIFE DECISIONS

UNIT CODE : 400311213

UNIT DESCRIPTOR: This unit covers the knowledge, skills, and attitudes in

managing one's emotions, developing reflective practice, and boosting self-confidence and developing

self-regulation.

ELEMENTS	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
1. Manage one's emotion	1.1 Self-management strategies are identified 1.2 Skills to work independently and to show initiative, to be conscientious, and persevering in the face of setbacks and frustrations are developed 1.3 Techniques for effectively handling negative emotions and unpleasant situation in the workplace are examined	1.1 Self- management strategies that assist in regulating behavior and achieving personal and learning goals (e.g. Nine self- management strategies according to Robert Kelley) 1.2 Enablers and barriers in achieving personal and career goals 1.3 Techniques in handling negative emotions and unpleasant situation in the workplace such as frustration, anger, worry, anxiety, etc.	1.1 Managing properly one's emotions and recognizing situations that cannot be changed and accept them and remain professional 1.2 Developing self-discipline, working independently and showing initiative to achieve personal and career goals 1.3 Showing confidence, and resilience in the face of setbacks and frustrations and other negative emotions and unpleasant situations in the workplace

ELEMENTS	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
2. Develop reflective practice	2.1 Personal strengths and achievements, based on self-assessment strategies and teacher feedback are contemplated 2.2 Progress when seeking and responding to feedback from teachers to assist them in consolidating strengths, addressing weaknesses and fulfilling their potential are monitored 2.3 Outcomes of personal and academic challenges by reflecting on previous problem solving and decision making strategies and feedback from peers and teachers are predicted	2.1 Basic SWOT analysis 2.2 Strategies to improve one's attitude in the workplace 2.3 Gibbs' Reflective Cycle/Model (Description, Feelings, Evaluation, Analysis, Conclusion, and Action plan)	2.1 Using the basic SWOT analysis as self-assessment strategy 2.2 Developing reflective practice through realization of limitations, likes/ dislikes; through showing of self-confidence 2.3 Demonstrating self-acceptance and being able to accept challenges

ELEMENTS	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
3. Boost self-confidence and develop self-regulation	3.1 Efforts for continuous self-improvement are demonstrated 3.2 Counter-productive tendencies at work are eliminated 3.3 Positive outlook in life are maintained.	3.1 Four components of self-regulation based on Self- Regulation Theory (SRT) 3.2 Personality development concepts 3.3 Self-help concepts (e. g., 7 Habits by Stephen Covey, transactional analysis, psycho-spiritual concepts)	 3.1 Performing effective communication skills – reading, writing, conversing skills 3.2 Showing affective skills – flexibility, adaptability, etc. 3.3 Self-assessment for determining one's strengths and weaknesses

VARIABLE	RANGE
Self-management	May include:
strategies	1.1 Seeking assistance in the form of job coaching or mentoring
	1.2 Continuing dialogue to tackle workplace grievances
	1.3 Collective negotiation/bargaining for better working conditions
	1.4 Share your goals to improve with a trusted co-worker or supervisor
	1.5 Make a negativity log of every instance when you catch yourself complaining to others
	1.6 Make lists and schedules for necessary activities
2. Unpleasant situation	May include:
	2.1 Job burn-out
	2.2 Drug dependence
	2.3 Sulking

Critical aspects of Competency	Assessment requires evidence that the candidate: 1.1 Express emotions appropriately 1.2 Work independently and show initiative 1.3 Consistently demonstrate self-confidence and self-discipline	
2 Passuras Implications	l	
2. Resource Implications	The following resources should be provided:	
	2.1 Access to workplace and resource s	
	2.2 Case studies	
3. Methods of	Competency in this unit may be assessed through:	
Assessment	3.1 Demonstration or simulation with oral questioning	
	3.2 Case problems involving work improvement and	
	sustainability issues	
	3.3 Third-party report	
4. Context for	4.1 Competency assessment may occur in workplace or	
Assessment	any appropriately simulated environment	

UNIT OF COMPETENCY: CONTRIBUTE TO WORKPLACE INNOVATION

UNIT CODE : 400311214

UNIT DESCRIPTOR : This unit covers the knowledge, skills and attitudes

required to make a pro-active and positive contribution

to workplace innovation.

ELEMENTS	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
Identify opportunities to do things better	 1.1 Opportunities for improvement are identified proactively in own area of work 1.2 Information are gathered and reviewed which may be relevant to ideas and which might assist in gaining support for idea. 	 1.1 Roles of individuals in suggesting and making improvements. 1.2 Positive impacts and challenges in innovation. 1.3 Types of changes and responsibility. 1.4 Seven habits of highly effective people. 	 1.1 Identifying opportunities to improve and to do things better. 1.2 Identifying the positive impacts and the challenges of change and innovation. 1.3 Identifying examples of the types of changes that are within and outside own scope of responsibility

ELEMENTS	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
2. Discuss and develop ideas with others	 2.1 People who could provide input to ideas for improvements are identified. 2.2 Ways of approaching people to begin sharing ideas are selected. 2.3 Meeting is set with relevant people. 2.4 Ideas for follow up are review and selected based on feedback. 2.5 Critical inquiry method is used to discuss and develop ideas with others. 	 2.1 Roles of individuals in suggesting and making improvements. 2.2 Positive impacts and challenges in innovation. 2.3 Types of changes and responsibility. 2.4 Seven habits of highly effective people. 	2.1 Identifying opportunities to improve and to do things better. Involvement. 2.2 Identifying the positive impacts and the challenges of change and innovation. 2.3 Providing examples of the types of changes that are within and outside own scope of responsibility 2.4 Communicating ideas for change through small group discussions and meetings.
3. Integrate ideas for change in the workplace	3.1 Critical inquiry method is used to integrate different ideas for change of key people. 3.2 Summarizing, analyzing and generalizing skills are used to extract salient points in the pool of ideas. 3.3 Reporting skills are likewise used to communicate results. 3.4 Current Issues and concerns on the systems, processes and procedures, as well as the need for simple innovative practices are identified.	3.1 Roles of individuals in suggesting and making improvements. 3.2 Positive impacts and challenges in innovation. 3.3 Types of changes and responsibility. 3.4 Seven habits of highly effective people. 3.5 Basic research skills.	3.1 Identifying opportunities to improve and to do things better. Involvement. 3.2 Identifying the positive impacts and the challenges of change and innovation. 3.3 Providing examples of the types of changes that are within and outside own scope of responsibility. 3.4 Communicating ideas for change through small group discussions and meetings.

ELEMENTS	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
	Trange of variables		3.5 Demonstrating skills in analysis and interpretation of data.

VARIABLES	RANGE
Opportunities for improvement	May include: 1.1 Systems. 1.2 Processes. 1.3 Procedures. 1.4 Protocols. 1.5 Codes. 1.6 Practices.
2. Information	May include: 2.1 Workplace communication problems. 2.2 Performance evaluation results. 2.3 Team dynamics issues and concerns. 2.4 Challenges on return of investment 2.5 New tools, processes and procedures. 2.6 New people in the organization.
3. People who could provide input	May include: 3.1 Leaders. 3.2 Managers. 3.3 Specialists. 3.4 Associates. 3.5 Researchers. 3.6 Supervisors. 3.7 Staff. 3.8 Consultants (external) 3.9 People outside the organization in the same field or similar expertise/industry. 3.10 Clients
4. Critical inquiry method	May include: 4.1 Preparation. 4.2 Discussion. 4.3 Clarification of goals. 4.4 Negotiate towards a Win-Win outcome. 4.5 Agreement. 4.6 Implementation of a course of action. 4.7 Effective verbal communication. See our pages: Verbal Communication and Effective Speaking. 4.8 Listening. 4.9 Reducing misunderstandings is a key part of effective negotiation. 4.10 Rapport Building. 4.11 Problem Solving. 4.12 Decision Making. 4.13 Assertiveness. 4.14 Dealing with Difficult Situations.

5. Reporting skills	May include:
	5.1 Data management.
	5.2 Coding.
	5.3 Data analysis and interpretation.
	5.4 Coherent writing.
	5.5 Speaking.

1.	Critical aspects of	Ass	essment requires evidence that the candidate:	
	Competency	1.1 Identified opportunities to do things better.		
		1.2 Discussed and developed ideas with others on how to		
		contribute to workplace innovation.		
		1.3 Integrated ideas for change in the workplace.		
		1.4	Analyzed and reported rooms for innovation and	
			learning in the workplace.	
2.	Resource	The	following resources should be provided:	
	Implications	2.1	Pens, papers and writing implements.	
		2.2	Cartolina.	
		2.3	Manila papers.	
3.	Methods of Assessment	Com	petency in this unit may be assessed through:	
		3.1	Psychological and behavioral Interviews.	
		3.2 Performance Evaluation.		
		3.3 Life Narrative Inquiry.		
		3.4 Review of portfolios of evidence and third-party		
			workplace reports of on-the-job performance.	
		3.5	Sensitivity analysis.	
		3.6	9	
		3.7	Standardized assessment of character strengths and	
			virtues applied.	
4.	Context for Assessment	4.1	Competency may be assessed individually in the actual	
			workplace or simulation environment in TESDA	
			accredited institutions.	

UNIT OF COMPETENCY: PRESENT RELEVANT INFORMATION

UNIT CODE : 400311215

UNIT DESCRIPTOR: This unit of covers the knowledge, skills and attitudes

required to present data/information appropriately.

ELEMENTS	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
1. Gather data/information	1.1 Evidence, facts and information are collected 1.2 Evaluation, terms of reference and conditions are reviewed to determine whether data/information falls within project scope	1.1 Organizational protocols 1.2 Confidentiality 1.3 Accuracy 1.4 Business mathematics and 1.5 statistics 1.6 Data analysis techniques/ procedures 1.7 Reporting requirements to a range of audiences 1.8 Legislation, policy and procedures relating to the conduct of evaluations 1.9 Organizational values, ethics and codes of conduct	1.1 Describing organizational protocols relating to client liaison 1.2 Protecting confidentiality 1.3 Describing accuracy 1.4 Computing business mathematics and statistics 1.5 Describing data analysis techniques/ procedures 1.6 Reporting requirements to a range of audiences 1.7 Stating legislation, policy and procedures relating to the conduct of evaluations 1.8 Stating organizational values, ethics and codes of conduct

ELEMENTS	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
2. Assess gathered data/information	 2.1 Validity of data/ information is assessed 2.2 Analysis techniques are applied to assess data/ information. 2.3 Trends and anomalies are identified 2.4 Data analysis techniques and procedures are documented 2.5 Recommendation s are made on areas of possible improvement. 	2.1 Business mathematics and statistics 2.2 Data analysis techniques/ procedures 2.3 Reporting requirements to a range of audiences 2.4 Legislation, policy relating to the conduct of evaluations 2.5 Organizational values, ethics and codes of conduct	2.1 Computing business mathematics and statistics 2.2 Describing data analysis techniques/ procedures 2.3 Reporting requirements to a range of audiences 2.4 Stating legislation, policy and procedures relating to the conduct of evaluations 2.5 Stating organizational values, ethics and codes of conduct
3. Record and present information	3.1 Studied data/information are recorded. 3.2 Recommendations is analyzed for action to ensure they are compatible with the project's scope and terms of reference. 3.3 Interim and final reports are analyzed and outcomes are compared to the criteria established at the outset. 3.4 Findings are presented to stakeholders.	3.1 Data analysis techniques/ procedures 3.2 Reporting requirements to a range of audiences 3.3 Legislation, policy and procedures relating to the conduct of evaluations 3.4 Organizational values, ethics and codes of conduct	3.1 Describing data analysis techniques/ procedures 3.2 Reporting requirements to a range of audiences 3.3 Stating legislation, policy and procedures relating to the conduct of evaluations 3.4 Stating organizational values, ethics and codes of conduct practices .

VARIABLES	RANGE
1. Data analysis techniques	May include: 1.1. Domain analysis 1.2. Content analysis 1.3. Comparison technique

Critical aspects of Competency	Assessment requires evidence that the candidate: 1.1 Determine data / information 1.2 Studied and applied gathered data/information 1.3 Recorded and studied data/information These aspects may be best assessed using a range of scenarios what ifs as a stimulus with a walk through forming part of the response. These assessment activities should include a range of problems, including new, unusual and improbable situations that may have happened.
2. Resource Implications	Specific resources for assessment 2.1. Evidence of competent performance should be obtained by observing an individual in an information management role within the workplace or operational or simulated environment.
3. Methods of Assessment	Competency in this unit may be assessed through: 3.1. Written Test 3.2. Interview 3.3. Portfolio The unit will be assessed in a holistic manner as is practical and may be integrated with the assessment of other relevant units of competency. Assessment will occur over a range of situations, which will include disruptions to normal, smooth operation. Simulation may be required to allow for timely assessment of parts of this unit of competency. Simulation should be based on the actual workplace and will include walk through of the relevant competency components.
4. Context for Assessment	4.1. In all workplace, it may be appropriate to assess this unit concurrently with relevant teamwork or operation units.

UNIT OF COMPETENCY: PRACTICE OCCUPATIONAL SAFETY AND HEALTH

POLICIES AND PROCEDURES

UNIT CODE : 400311216

UNIT DESCRIPTOR: This unit covers the knowledge, skills and attitudes

required to identify OSH compliance requirements, prepare OSH requirements for compliance, perform tasks in accordance with relevant OSH policies and

procedures

ELEMENTS	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
Identify OSH compliance requirements	1.1 Relevant OSH requirements, regulations, policies and procedures are identified in accordance with workplace policies and procedures 1.2 OSH activity nonconformities are conveyed to appropriate personnel 1.3 OSH preventive and control requirements are identified in accordance with OSH work policies and procedures	 1.1. OSH preventive and control requirements 1.2. Hierarchy of Controls 1.3. Hazard Prevention and Control 1.4. General OSH principles 1.5. Work standards and procedures 1.6. Safe handling procedures of tools, equipment and materials 1.7. Standard emergency plan and procedures in the workplace 	1.1 Communication skills 1.2. Interpersonal skills 1.3. Critical thinking skills 1.4. Observation skills

ELEMENTS	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
2. Prepare OSH requirements for compliance	2.1 OSH work activity material, tools and equipment requirements are identified in accordance with workplace policies and procedures 2.2. Required OSH materials, tools and equipment are acquired in accordance with workplace policies and procedures 2.3. Required OSH materials, tools and equipment are arranged/placed in accordance with OSH work standards	2.1. Resources necessary to execute hierarchy of controls 2.2. General OSH principles 2.3. Work standards and procedures 2.4. Safe handling procedures of tools, equipment and materials 2.5. Different OSH control measures	 2.1. Communication skills 2.2. Estimation skills 2.3. Interpersonal skills 2.4. Critical thinking skills 2.5. Observation skills 2.6. Material, tool and equipment identification skills
3. Perform tasks in accordance with relevant OSH policies and procedures	3.1 Relevant OSH work procedures are identified in accordance with workplace policies and procedures 3.2 Work Activities are executed in accordance with OSH work standards 3.3 Non-compliance work activities are reported to appropriate personnel	3.1. OSH work standards 3.2. Industry related work activities 3.3. General OSH principles 3.4. OSH Violations Non-compliance work activities	3.1 Communication skills 3.3 Interpersonal skills 3.4 Troubleshooting skills 3.5 Critical thinking skills 3.6 Observation skills .

VARIABLE	RANGE
OSH Requirements, Regulations, Policies and Procedures	May include: 1.1 Clean Air Act 1.2 Building code 1.3 National Electrical and Fire Safety Codes 1.4 Waste management statutes and rules 1.5 Permit to Operate 1.6 Philippine Occupational Safety and Health Standards 1.7 Department Order No. 13 (Construction Safety and Health) 1.8 ECC regulations
Appropriate Personnel Appropriate Personnel Appropriate Personnel	May include: 2.1 Manager 2.2 Safety Officer 2.3 EHS Offices 2.4 Supervisors 2.5 Team Leaders 2.6 Administrators 2.7 Stakeholders 2.8 Government Official 2.9 Key Personnel 2.10 Specialists 2.11 Himself
3. OSH Preventive and Control Requirements	May include: 3.1 Resources needed for removing hazard effectively 3.2 Resources needed for substitution or replacement 3.3 Resources needed to establishing engineering controls 3.4 Resources needed for enforcing administrative controls 3.5 Personal Protective equipment
4. Non OSH-Compliance Work Activities	May include non-compliance or observance of the following safety measures: 4.1 Violations that may lead to serious physical harm or death 4.2 Fall Protection 4.3 Hazard Communication 4.4 Respiratory Protection 4.5 Power Industrial Trucks 4.6 Lockout/Tag-out 4.7 Working at heights (use of ladder, scaffolding) 4.8 Electrical Wiring Methods 4.9 Machine Guarding 4.10 Electrical General Requirements 4.11 Asbestos work requirements 4.12 Excavations work requirements

1. Critical aspects of	Assessment requires evidence that the candidate:		
Competency	1.1. Convey OSH work non-conformities to appropriate personnel		
	1.2. Identify OSH preventive and control requirements in accordance with OSH work policies and procedures		
	1.3. Identify OSH work activity material, tools and equipment requirements in accordance with workplace policies and procedures		
	Arrange/Place required OSH materials, tools and equipment in accordance with OSH work standards		
	1.5. Execute work activities in accordance with OSH work standards		
	Report OSH activity non-compliance work activities to appropriate personnel		
2. Resource Implications	The following resources should be provided:		
	2.1 Facilities, materials tools and equipment necessary for the activity		
3. Methods of Assessment	Competency in this unit may be assessed through:		
	3.1 Observation/Demonstration with oral questioning		
	3.2 Third party report		
4. Context for Assessment	4.1 Competency may be assessed in the work place or in a simulated work place setting		

UNIT OF COMPETENCY : EXERCISE EFFICIENT AND EFFECTIVE

SUSTAINABLE PRACTICES IN THE WORKPLACE

UNIT CODE : 400311217

UNIT DESCRIPTOR: This unit covers the knowledge, skills and attitudes

required to identify the efficiency and effectiveness of resource utilization, determine causes of inefficiency and/or ineffectiveness of resource utilization and convey inefficient and ineffective environmental

practices

ELEMENTS	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
Identify the efficiency and effectiveness of resource utilization	1.1 Required resource utilization in the workplace is measured using appropriate techniques 1.2 Data are recorded in accordance with workplace protocol 1.3 Recorded data are compared to determine the efficiency and effectiveness of resource utilization according to established environmental work procedures	1.1. Importance of Environmental Literacy 1.2. Environmental Work Procedures 1.3. Waste Minimization 1.4. Efficient Energy Consumptions	1.1 Recording Skills 1.2 Writing Skills 1.3 Innovation Skills

ELEMENTS	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
2. Determine causes of inefficiency and/or ineffectiveness of resource utilization	2.1 Potential causes of inefficiency and/or ineffectiveness are listed 2.2 Causes of inefficiency and/or ineffectiveness are identified through deductive reasoning 2.3 Identified causes of inefficiency and/or ineffectiveness are validated thru established environmental procedures	2.1 Causes of environmental inefficiencies and ineffectiveness	2.1 Deductive Reasoning Skills 2.2 Critical thinking 2.3 Problem Solving 2.4 Observation Skills
3. Convey inefficient and ineffective environmental practices	3.1 Efficiency and effectiveness of resource utilization are reported to appropriate personnel 3.2 Concerns related resource utilization is discussed with appropriate personnel 3.3 Feedback on information/ concerns raised are clarified with appropriate personnel	3.1 Appropriate Personnel to address the environmental hazards 3.2 Environmental corrective actions	3.1 Written and Oral Communication Skills 3.2 Critical thinking 3.3 Problem Solving 3.4 Observation Skills 3.5 Practice Environmental Awareness .

VARIABLE	RANGE
1. Environmental Work	May include:
Procedures	1.1 Utilization of Energy, Water, Fuel Procedures
	1.2 Waster Segregation Procedures
	1.3 Waste Disposal and Reuse Procedures
	1.4 Waste Collection Procedures
	1.5 Usage of Hazardous Materials Procedures
	1.6 Chemical Application Procedures
	1.7 Labeling Procedures
2. Appropriate Personnel	May include:
	2.1 Manager
	2.2 Safety Officer
	2.3 EHS Offices
	2.4 Supervisors
	2.5 Team Leaders
	2.6 Administrators
	2.7 Stakeholders
	2.8 Government Official
	2.9 Key Personnel
	2.10 Specialists
	2.11 Himself

1. Critical aspects of	Assessment requires evidence that the candidate:
Competency	1.1. Measured required resource utilization in the
Competency	workplace using appropriate techniques
	1.2. Recorded data in accordance with workplace
	protocol
	1.3. Identified causes of inefficiency and/or
	ineffectiveness through deductive reasoning
	1.4. Validate the identified causes of inefficiency and/or
	ineffectiveness thru established environmental
	procedures
	1.5. Report efficiency and effectives of resource
	utilization to appropriate personnel
	1.6. Clarify feedback on information/concerns raised
	with appropriate personnel
2. Resource Implications	The following resources should be provided:
2. Resource implications	2.1 Workplace
	2.2 Tools, materials and equipment relevant to the tasks
	2.3 PPE
	2.4 Manuals and references
3. Methods of	
	Competency in this unit may be assessed through: 3.1 Demonstration
Assessment	
	3.2 Oral questioning
	3.3 Written examination
4. Context for Assessment	4.1 Competency assessment may occur in workplace or
	any appropriately simulated environment
	4.2 Assessment shall be observed while task are being
	undertaken whether individually or in-group

UNIT OF COMPETENCY : EXERCISE EFFICIENT AND EFFECTIVE

SUSTAINABLE PRACTICES IN THE WORKPLACE

UNIT CODE : 400311217

UNIT DESCRIPTOR: This unit covers the knowledge, skills and attitudes

required to identify the efficiency and effectiveness of resource utilization, determine causes of inefficiency and/or ineffectiveness of resource utilization and convey inefficient and ineffective environmental

practices

ELEMENTS	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
Apply entrepreneurial workplace best practices	 1.1 Good practices relating to workplace operations are observed and selected following workplace policy. 1.2 Quality procedures and practices are complied with according to workplace requirements. 1.3 Cost-conscious habits in resource utilization is applied based on industry standards. 	 1.1 Workplace best practices, policies and criteria 1.2 Resource utilization 1.3Ways in fostering entrepreneurial attitudes: Patience Honesty Quality consciousness Safety consciousness Resourcefulness 	1.1 Communication skills 1.2 Complying with quality procedures

ELEMENTS	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
2. Communicate entrepreneurial workplace best practices	2.1 Observed good practices relating to workplace operations are communicated to appropriate person. 2.2 Observed quality procedures and practices are communicated to appropriate person 2.3 Cost-conscious habits in resource utilization are communicated based on industry standards.	2.1 Workplace best practices, policies and criteria 2.2 Resource utilization 2.3 Ways in fostering entrepreneurial attitudes: Patience Honesty Quality consciousness Safety consciousness Resourcefulness	2.1 Communication skills 2.2 Complying with quality procedures 2.3 Following workplace communication protocol
3. Implement cost- effective operations	3.1 Preservation and optimization of workplace resources is implemented in accordance with enterprise policy 3.2 Judicious use of workplace tools, equipment and materials are observed according to manual and work requirements. 3.3 Constructive contributions to office operations are made according to enterprise requirements. 3.4 Ability to work within one's allotted time and finances is sustained.	3.1 Optimization of workplace resources 3.2 5S procedures and concepts 3.3 Criteria for costeffectiveness 3.4 Workplace productivity 3.5 Impact of entrepreneurial mindset to workplace productivity 3.6 Ways in fostering entrepreneurial attitudes: • Quality consciousness • Safety consciousness	3.1 Implementing preservation and optimizing workplace resources 3.2 Observing judicious use of workplace tools, equipment and materials 3.3 Making constructive contributions to office operations 3.4 Sustaining ability to work within allotted time and finances

VARIABLE	RANGE
1.Good practices	May include: 1.1 Economy in use of resources 1.2 Documentation of quality practices
2.Resources utilization	May include: 2.1 Consumption/ use of consumables 2.2 Use/Maintenance of assigned equipment and furniture 2.3 Optimum use of allotted /available time

1. Critical aspects of	Assessment requires evidence that the candidate:
competency	1.1 Demonstrated ability to identify and sustain cost- effective activities in the workplace
	•
	1.2 Demonstrated ability to practice entrepreneurial
	knowledge, skills and attitudes in the workplace.
2. Resource Implications	The following resources should be provided:
	2.1 Simulated or actual workplace
	2.2 Tools, materials and supplies needed to
	demonstrate the required tasks
	2.3 References and manuals
	2.3.1 Enterprise procedures manuals
	2.3.2 Company quality policy
3. Methods of	Competency in this unit should be assessed through:
Assessment	3.1 Interview
	3.2 Third-party report
4.Context of Assessment	4.1 Competency may be assessed in workplace or in a simulated workplace setting
	4.2 Assessment shall be observed while tasks are being
	undertaken whether individually or in-group
	, , ,

COMMON COMPETENCIES

UNIT OF COMPETENCY: Apply Food Safety and Sanitation

UNIT CODE : PFB751210

UNIT DESCRIPTOR : This unit covers skills and attitude required to apply food

safety and sanitation in the workplace

E	ELEMENTS	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
р	Vear personal protective equipment	 1.1 Personal protective equipment are checked according to manufacturer's specifications 1.2 Personal protective equipment (PPE) are worn according to the job requirement 	 Personal protective equipment (PPE) Procedures in wearing in PPE Good Food Manufacturing Practices Parts and functions of personal protective equipment 	Checking PPEPracticing GMP
p h	Observe personal pygiene and pood grooming	2.1 Personal hygiene and good grooming is practiced in line with workplace health and safety requirements	 Good grooming and personal hygiene Workplace health and safety requirements 	Practicing good grooming and personal hygiene practices
Si	mplement food anitation ractices	 3.1 Sanitary food handling practices are implemented in line with workplace sanitation regulations 3.2 Safety measures are observed in line with workplace safety practices. 	 Proper waste disposal Environmental protection and concerns Food safety principles and practices TQM and other food quality system principles 	 Managing wastes Implementing sanitary food handling practices Practicing workplace safety
m fii	Render safety neasures and irst Aid procedures	 4.1 Safety measures are applied according to workplace rules and regulations 4.2 First aid procedures are applied and coordinated with concerned personnel according to workplace 	 Safety measures First aid procedures Parts and functions of personal protective equipment First Aid Kit 	 Applying safety measures Applying first aid treatment Practicing PPE Coordinating with concerned personnel

ELEMENTS	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
housekeeping activities	standard operating procedures. 5.1 Work area and surroundings are cleaned in accordance with workplace health and safety regulations 5.2 Waste is disposed according to organization's waste disposal system 5.3 Hazards in the work area are recognized and reported to designated personnel according to workplace	 Hazards in work area Waste disposal Housekeeping / 7's Proper waste disposal 	 Implementing housekeeping activities Practicing proper waste disposal Coordination skills

	VARIABLE	RANGE	
1.	Manufacturer's specifications	May include: 1.1 Handling 1.2 Operating 1.3 Discharge Label 1.4 Reporting 1.5 Testing 1.6 Positioning 1.7 Refilling	
2.	Personal protective equipment(PPE)	May include: 2.1 Apron/laboratory gown 2.2 Mouth masks 2.3 Gloves 2.4 Rubber boots/safety shoes 2.5 Head gears such as caps, hair nets, earl plug	
3.	Workplace health and safety requirements	May include: 3.1 Health/Medical Certificate 3.2 DOLE requirements 3.3 BFAD requirements 3.4 Personal Hygiene and good grooming 3.5 Plant Sanitation and waste management	
4.	Safety measures	May include: 4.1 Labeling of chemicals and other sanitizing agents 4.2 Installation of firefighting equipment in the work area 4.3 Installation of safety signages and symbols	

		4.4 Implementation of 5S in the work area
		4.5 Removal of combustible material in the work area
5.	First aid procedures	May include:
		5.1 Mouth to mouth resuscitation
		5.2 CPR
		5.3 Application of tourniquet
		5.4 Applying pressure to bleeding wounds or cuts
		5.5 First aid treatment for burned victims
6.	Hazards	May include:
		6.1 Physical
		6.2 Biological
		6.3 Chemical
1		

Critical aspects of competency	Assessment requires evidence that the candidate: 1.1 Cleaned, checked and sanitized personal protective equipment 1.2 Practiced proper personal hygiene and good grooming 1.3 Implemented workplace food safety practices 1.4 Applied first aid measures to victims 1.5 Implemented good housekeeping activities in the work area
2. Resource implications	The following resources should be provided: 2.1 Work area/station 2.2 First Aid kit 2.3 PPE relevant to the activities 2.4 Fire extinguisher 2.5 Stretcher 2.6 Materials, tools and equipment relevant to the unit of competency
3. Method of assessment	Competency in this unit may be assessed through: 3.1 A combination of direct observation and questioning of a candidate processing foods.
4. Context of assessment	4.1 Competency maybe assessed in actual workplace or at the designated TESDA Accredited Assessment Center.

UNIT OF COMPETENCY: Use Standard Measuring Devices and Instruments

UNIT CODE : PFB751211

UNIT DESCRIPTOR : This unit covers skills and attitude required to use standard

measuring devices, instruments in the workplace.

ELEMENTS	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
Identify standard measuring devices and instruments	1.1 Standard measuring devices and instruments are identified according to manufacturer's specifications 1.2 Devices and instruments for measuring are properly checked, sanitized and calibrated prior to use	 Safe handling of measuring devices and instruments Specifications and functions of measuring devices and instruments Defects and breakages of measuring devices and instruments Procedures in sanitizing and calibrating and stowing equipment and instruments 	 Communication skills Sanitary handling of devices and instruments Calibrating skills
2. Review the procedures in using standard Measuring devices and instruments	2.1 Procedures in using the standard measuring devices and instruments are recalled according to manufacturer's specifications 2.2 Printed procedures/ brochures/ catalogues are consulted according to specified food processing methods	 Procedures in using different standard measuring devices Different food processing methods 	 Reading and following printed manuals and brochures Using standard measuring devices
3. Follow procedures of using measuring devices and instruments	3.1 Methods/practices of using measuring devices and instruments are strictly observed according to manufacturer's specifications and workplace requirements 3.2 Measuring devices and instruments are cleaned, wiped dry and stowed after use to ensure conformity with workplace requirements	 Methods/practice of using measuring devices and instruments Procedures in cleaning, and stowing equipment and instruments 	 Applying methods/practic es in using measuring devices and instruments Cleaning and stowing measuring devices and instruments

VARIABLE	RANGE
Standard measuring devices	May include: 1.1 Weighing scales and balances of various capacities and
dovidoo	sensitivities
	1.2 Measuring cups of varying capacities for dry ingredients 1.3 Measuring cups of varying capacities for liquid
	ingredients
2. Standard Measuring	May include: 2.1 Salinometer
Instruments	2.2 Thermometers of varying temperature range (0-300 C) 2.2.1 Refractometer of varying range (0 – 90 B) 2.2.2 Glasswares like cylinders, beakers, flasks) of varying graduations
3. Food Processing	May include:
Methods	3.1 Process foods by Salting, Curing and Smoking3.2 Process foods by Fermentation and Pickling
	3.3 Process foods by Canning and Bottling
	3.4 Process foods by Sugar Concentration3.5 Process foods by Drying and Dehydration
	3.5 Process foods by Drying and Dehydration

Critical aspects of competency	Assessment requires evidence that the candidate: 1.1 Identified, prepared and calibrated standard measuring devices and instruments 1.2 Followed correctly the procedures in using standard measuring devices and instruments 1.3 Followed proper cleaning and sanitizing and stowing procedures of measuring devices and equipment before and after use	
2. Resource implications	The following resources should be provided: 2.1 Work area/station 2.2 Materials, tools and equipment relevant to the Unit of Competency	
3. Method of assessment	Competency in this unit may be assessed through: 3 3.1 Direct observation and questioning of a candidate using measuring devices and instruments	
4. Context of assessment	4.1 Competency maybe assessed in actual workplace or at the designated TESDA Accredited Assessment Center.	

UNIT OF COMPETENCY: Perform Mathematical Computations

UNIT CODE : PFB751213

UNIT DESCRIPTOR : This unit covers the knowledge, skills and attitude to perform

mathematical computations in the workplace.

ELEMENTS	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
Gather and Tabulate the Recorded Data	1.1 Records of weights and measurements of raw materials and ingredients are gathered and summarized according to workplace standard operating procedures 1.2 Records of weights and measurements of finished processed products are gathered and summarized according to workplace standard operating procedures 1.3 Summarized data are tabulated according to enterprise requirements	 Data gathering Record keeping Data summary and analysis Basic Mathematical Operations 	 Gathering data Keeping of records Summarizing and analyzing data Basic Mathematical skills Basic Accounting skills
2. Review the Various Formulations	2.1 Raw materials and ingredients and percentage formulations are checked/counter checked according to approved specifications and enterprise requirements 2.2 Finished products and percentage formulations are reviewed according to approved specifications and enterprise requirements	 Percentages and formulations of raw materials and ingredient and finished products Procedures in checking raw materials and finished products formulation and percentages Basic Mathematical Operations 	 Checking percentages formulations of raw materials and ingredient Reviewing percentages and formulations of finished products Numeracy skills

	ELEMENTS	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
3.	Calculate Production Input and Output	 3.1 Data on raw material consumption and corresponding percentage equivalent are calculated in line with enterprise requirements 3.2 Data on actual spoilage and rejects and corresponding percentage equivalents are calculated according to enterprise requirements 3.3 Data on actual yields and recoveries and corresponding percentage equivalents are calculated according to enterprise requirements 3.4 All calculated data are recorded according to enterprise requirements 3.5 All calculated data are recorded according to enterprise requirements 	 Record keeping Mensuration Fraction, ratios and proportions Basic Mathematical Operations Conversion factors Percentage formulation 	 Basic Mathematical skills Recording skills
4.	Compute Production Cost	 4.1 Costs of production are computed according to organization's standard procedures 4.2 Computed costs of production are reviewed and validated according to organization's production requirements 	 Cost of production Validation procedures for computer costs Basic Mathematical Operations 	Basic Mathematical skills Basic Accounting skills Reviewing and validating computed costs

VARIABLE	RANGE
Weights and measurements	May include: 1.1 Gravimetric 1.2 Volumetric 1.3 Lengths, diameters, widths 1.4 Seam measurements 1.5 Hotness/coldness (temperature) 1.6 Concentrations of solutions
2. Costs of production	May include: 2.1 Ingredient formulation 2.2 Percentage formulation 2.3 Conversion 2.4 Ratios and proportion 2.5 Spoilage and rejects and corresponding percentages 2.6 Recoveries and yields and corresponding percentages

Critical Aspects of	Assessment requires evidence that the candidate:		
Competency	1.1 Gathered the records of weights and measurements of		
	raw materials/ingredients and finished processed		
	products		
	1.2 Summarized and tabulated all raw data gathered		
	1.3 Calculated the production inputs and outputs		
	1.4 Computed the costs of production		
	1.5 Reviewed all formulations and concentrations of		
	solutions according to specifications and standards of		
	<u> </u>		
2. Describediens	the enterprise		
2. Resource Implications	The following resources should be provided:		
	2.1 Work area/station		
	2.2 Materials relevant to recording and documentation of		
	production data		
	2.3 Computer with printer and software		
	2.4 Calculator		
	2.5 Work table		
3. Methods of Assessment	Competency in this unit must be assessed through:		
	3.1 A combination of direct observation and questioning of		
	a candidate computing costs of production		
	3.2 Submission of a written report showing a record of		
	production data including raw data		
4. Context of Assessment	4.1 Competency maybe assessed in actual workplace or		
4. Context of Assessment			
	at the designated TESDA Accredited Assessment		
	Center.		

UNIT OF COMPETENCY : Implement Good Manufacturing Practice and

Procedures

UNIT CODE : PFB751214

UNIT DESCRIPTOR : This unit covers the knowledge, skills and attitudes required

to comply with relevant Good Manufacturing Practice (GMP) codes through the implementation of workplace

GMP and quality procedures.

ELEMENTS	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
Identify requirements of GMP related to own work	1.1. Sources of information on GMP requirements are located 1.2. GMP requirements and responsibilities related to own work are identified	 GMP Requirements GMP Codes of practice, policies and procedures GMP Role of internal and external auditors Contamination events and performance improvement processes procedures Personal clothing and footwear requirements at work areas Use of personal clothing, storage and disposal requirements Micro biological, physical and chemical contaminants Basic concepts of quality assurance Control methods and procedures used in GMP: GMP responsibilities and requirements relating to work role Basic properties, handling and storage requirements of raw materials, packaging components and final product 	 Planning and organizing work (time management Working with others and in teams Practicing GMP Following contamination investigation procedures
2. Observe personal hygiene and conduct to meet GMP requirements	 2.1. Personal hygiene meets GMP requirements 2.2. Clothing is prepared, used, stored and disposed of according to GMP and 	 Workplace entry and exit procedures Personal hygiene PPE 	 Following workplace entry and exit procedures Practicing OSHS Practicing GMP

		T	
3. Implement GMP requirements when carrying out work activities	workplace procedures 2.3. Personal movement around the workplace complies with area entry and exit procedures 3.1. GMP requirements are identified 3.2. Work area, materials, equipment and product are routinely monitored to ensure compliance with GMP requirements 3.3. Raw materials, packaging components and product are handled according to GMP and workplace procedures 3.4. Workplace procedures 3.4. Workplace procedures to control resource allocation and process are followed to meet GMP requirements 3.5. Common forms of contamination are identified and	Monitoring methods of work area, materials and equipment Handling of raw materials, packaging components and product Control resource allocation and processes in the workplace Contaminants Good Manufacturing Practices (GMP)	Identifying GMP requirements Monitoring routinely of work area, materials equipment and product Handling of raw materials, packaging components and product Maintaining cleanliness in the workplace
Participate in improving GMP	GMP requirements 3.6. The workplace is maintained in a clean and tidy order to meet GMP housekeeping standard 4.1 Processes, practices or conditions which	Non-compliance and corrective action in	Practicing GMPReporting
	could result in non- compliance with GMP are identified and reported according to workplace reporting requirements 4.2 Corrective action is implemented within level of responsibility 4.3 GMP issues are raised with designated personnel	GMP • Corrective actions	workplace condition Implementing corrective measures
5. Participate in validation processes	5.1 Validation procedures are followed to GMP requirements	Validation procedures in GMP	 Following validation procedures

	5.2 Issues arising from validation are raised with designated personnel 5.3 Validation procedures are documented to meet GMP requirements	 Issues arising from validation Documentation of validation procedures 	 Reporting issues arising from validation Documenting validation procedures
6. Complete workplace documentation to support GMP	 6.1 Documentation and recording requirements are identified 6.2 Information is recorded according to workplace reporting procedures to meet GMP requirements 	 Documentation and workplace reporting procedures in GMP Information and workplace reporting procedures 	 Keeping records Recording information

VARIABLE	RANGE		
OH&S requirements	May include: 1.1. OH&S legal requirements		
	1.2. Enterprise OH&S policies, procedures and programs		
2. Work is carried out in	May include:		
accordance with	2.1. Relevant regulations regarding food processing and food safety regulations		
regulatory requirements	2.2. Department of Health – Food Establishments – Code of Sanitation of the Philippines (P.D.856)		
	2.3. Environment Management Bureau regulations		
	regarding emissions, waste treatment, noise and		
	effluent treatment and control		
3. Hygiene and sanitation	May include:		
requirements	3.1. Department of Health – Food Establishments – Code		
	of Sanitation of the Philippines (P.D.856) 3.2. Requirements set out by Bureau of Food and Drugs		
	3.3. Workplace requirements		
4. Workplace requirements	May include:		
i. Wompiaco requiremente	4.1. Work instructions		
	4.2. Standard operating procedures		
	4.3. OH&S requirements 4.4. Quality assurance requirements		
	4.4. Quality assurance requirements4.5. Equipment manufacturers' advice		
	4.6. Material Safety Data Sheets		
	4.7. Codes of Practice and related advice		
5. Products	May include:		
o. Todasis	5.1 Raw materials		
	5.2 Packaging components and consumables		
	5.3 Part-processed product5.4 Finished product		
	5.5 Cleaning materials		
6 Posponsibility and	May include:		
Responsibility and reporting systems	6.1. Responsibility for applying Good Manufacturing		
Topolaring Systems	Practice relates to the person's work area		
	6.2. Reporting systems may include electronic and		
	manual data recording and storage systems		

1	Critical aspects of	Δεερ	ssment requires evidences that the candidate :
1.	Competency	1.1	Located and followed workplace information relating
		1.2	to GMP responsibilities Maintained personal hygiene consistent with GMP
		1.3	Followed workplace procedures when moving
		1.0	around the workplace and/or from one task to
			another to maintain GMP
		1.4	Used, stored and disposed of appropriate
			clothing/footwear as required by work tasks and consistent with GMP
		1.5	Identified and reported situations that do or could
			compromise GMP
		1.6	Applied appropriate control measures to control contamination
		1.7	Recorded results of monitoring, and maintain records
			as required by GMP
		1.8	Followed validation procedures within level of responsibility
		1.9	Identified and responded to out-of-specification or
			unacceptable raw materials, packaging components,
			final or part processed product within level of
			responsibility
		1.10	Followed procedures to isolate or quarantine non- conforming product
		1.11	Handled, cleaned and stored equipment, utensils,
			raw materials, packaging components and related
			items according to GMP and workplace procedures
			Maintained GMP for own work
		1.13	Handled and/or disposed of out-of-specification or
			contaminated materials, packaging
			components/consumables and product, waste and recyclable material according to GMP as required by
			work responsibilities
		1.14	Maintained the work area in a clean and tidy state
			Identified and reported signs of pest infestation
2	Resource Implication	The fe	ollowing resources should be provided:
	. 1030 di 00 mipilodilon	2.1	Workplace location and access to workplace policies
		2.2	Materials relevant to the proposed activity and tasks
3	Methods of Assessment	Comr	petency in this unit must be assessed using at
0.		-	two (2) of the following methods:
		3.1	A combination of direct observation and oral
			questioning
		3.2	Written report
		3.3	Written Examination
		3.4	Portfolio
4.	Context of Assessment	4.1	Competency maybe assessed in actual workplace or at the designated TESDA Accredited Assessment
			Center.
I			Contor.

UNIT OF COMPETENCY: Implement Environmental Policies and Procedures

UNIT CODE : PFB751215

UNIT DESCRIPTOR : This unit covers skills and attitude required to implement

environmental policies and procedures when carrying out

work responsibilities.

ELEMENT	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
1. Conduct work in accordance with environmental policies and procedures 1. Conduct work in accordance with environmental policies and procedures	 1.1. Immediate work area is routinely checked to ensure compliance with environmental requirements 1.2. Hazards and unacceptable performance are identified, removed and/or reported to appropriate personnel according to workplace procedures 1.3. Workplace procedures and work instructions are followed 1.4. Where control requirements are not met, incidents are promptly reported and corrective action is taken 1.5. Measures used to minimize and handle waste are followed 1.6. Environmental data is recorded in required format according to workplace reporting requirements 	 Workplace approach to managing environmental issues Responsibilities of self and employer to manage environmental issues on site Sources of advice on environmental issues in the workplace Environmental hazards and risks associated with the work Work procedures as they relate to environmental responsibilities Procedures used to prevent or control environmental risks associated with own work Basic concepts of hazard identification, risk assessment and control options Identifying and responding to hazards Impact of work practices on resource utilization and wastage Procedures used to handle and dispose of waste 	 Planning and organizing work (time management) Working with others and in teams Practicing environmental skills

ELEMENT	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
		 The difference between trade waste and storm water drains Consequences of inappropriate waste handling and disposal Procedures for responding to unplanned incidents such as spills and leaks Emergency response system and procedures Responsible use of resources in own work area Reporting procedures and responsibilities Consultative processes in the workplace for raising issues/ suggestions on environmental issues 	
Participate in improving environmental practices at work	 2.1 Processes or conditions which could result in an unacceptable environmental outcome are identified and reported according to workplace reporting requirements. 2.2 Corrective action is taken in accordance with the environmental management and emergency response plans as required. 2.3 Contributions are made to participative arrangements for managing environmental issues 	Unacceptable environmental outcomes Corrective actions Emergency response plan Improvement in environmental practices Report preparation	 Identifying and reporting unacceptable environmental outcomes Implementing corrective actions Participating in improvement of environmental practices Practicing written communication skills

ELEMENT	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
3. Respond to an environmental emergency	in the workplace within workplace procedures and level of responsibility. 3.1 Emergency situations are identified and reported according to workplace reporting requirements 3.2 Emergency procedures are followed as appropriate to the nature of the emergency and according to	 Emergency situations Emergency procedures 	Identifying emergency situations Following emergency procedures Practicing written communication skills
	workplace procedures		

	VARIABLE RANGE	
1.	OH&S requirements	May include: 1.1. OH&S legal requirements 1.2. Enterprise OH&S policies, procedures and programs
2.	Work is carried out in accordance with regulatory requirements	 May include: 2.1. Relevant regulations regarding food processing and food safety regulations 2.2. Department of Health – Food Establishments – Code of Sanitation of the Philippines (P.D.856) 2.3. Environment Management Bureau regulations regarding emissions, waste treatment, noise and effluent treatment and control
3.	Hygiene and sanitation requirements	May include: 3.1. Department of Health – Food Establishments – Code of Sanitation of the Philippines (P.D.856) 3.2. Requirements set out by Bureau of Food and Drugs 3.3. Workplace requirements
4.	Workplace requirements	May include: 4.1. Work instructions 4.2. Standard operating procedures 4.3. OH&S requirements 4.4. Quality assurance requirements 4.5. Equipment manufacturers' advice 4.6. Material Safety Data Sheets 4.7. Codes of Practice and related advice

	VARIABLE	RANGE		
5	Identification and	May include:		
J.	control of hazards	5.1. Procedures are available that outline appropriate response to environmental incidents, accidents and emergencies		
		5.2. At this level identification and control of environmental hazards relates to own work. Corrective action typically		
		involves recognizing any event which occurs as part of the work process and presents an unacceptable environmenta		
		risk or outcome, taking corrective action within level of responsibility, and/or reporting to the appropriate person in		
		the work area		
		5.3. Work responsibilities may involve handling of hazardous waste		
		5.4. An environmental hazard is any activity, product or service that has the potential to affect the environment. This may also be referred to as an environmental aspect		
		5.5. An environmental risk is the likelihood that the hazard can cause harm to the environment		
		5.6. A control measure is a method or procedure used to prevent or minimize environmental risks		
		5.7. Responsibility for identifying and controlling environmental risks relates to immediate work responsibilities		
		5.8. Participating in improvement may involve participation in structured improvement programs, one-off projects and day-to-day problem solving and consultative groups		

1. Critical aspects of Competency	Assessment requires evidences that the candidate: 1.1 Accessed and apply workplace information on environmental policies and procedures relating to own work 1.2 Fitted and used appropriate personal protective clothing and equipment 1.3 Checked own work area to identify environmental hazards 1.4 Reported hazards according to workplace procedure in a clear and timely manner 1.5 Followed work procedures to control or minimize environmental risk. This may include monitoring parameters set for environmental aspects such as airborne particulate, noise, and water quality. It may also include demonstrating use of emergency equipment according to work role requirements 1.6 Recorded environmental information as required by the environmental management program 1.7 Participated in processes to raise issues and suggestions to improve environmental issues management. This requires appropriate communication skills to structure and present information and interact with others 1.8 Followed procedures to collect, deposit, recycle and/or dispose of waste in own work area 1.9 Followed procedures to respond to environmental emergencies such as spills and emissions. This may include following procedures to alert the appropriate emergency services
Resource Implications	1.10 Maintained housekeeping standards in work area The following resources should be provided: 2.1 Workplace location and access to workplace policies
	2.2 Materials relevant to the proposed activity and tasks
3. Methods of Assessment	Competency in this unit must be assessed using at least two (2) of the following methods: 3.1 A combination of direct observation and oral questioning 3.2 Written report 3.3 Written Examination 3.4 Portfolio
4. Context of Assessment	4.1 Competency maybe assessed in actual workplace or at the designated TESDA Accredited Assessment Center.

CORE COMPETENCIES

UNIT OF COMPETENCY : PREPARE FOR HALAL SLITTING

UNIT CODE : CS-PFB335305

UNIT DESCRIPTOR : This unit covers the knowledge, skills and attitude required

in preparation for slitting. It includes conduct of ablution, prepare tools, equipment and materials, and maintain Halal

tools and equipment.

ELEMENT	PERFORMANCE CRITERIA Italicized terms are	REQUIRED	REQUIRED SKILLS
LLLWLW	elaborated in the Range of Variables	KNOWLEDGE	KEQUIKED SKILLS
1. Perform ablution	 1.1 Materials for ablution are prepared according to Islamic Law. 1.2 Ablution is performed in accordance with Islamic Law. 	SCIENCE 1.1 Biological Hazards 1.2 Physical Hazards 1.3 Chemical Hazards TECHNOLOGY 1.4 Exclusive and dedicated Halal materials for ablution ENVIRONMENT AND	1.1 Preparing exclusive and dedicated Halal materials for ablution 1.2 Performing ablution 1.3 Observing Islamic Law
		OTHER RELATED LAWS 1.5 Islamic Law	
2. Prepare exclusive and dedicated Halal tools, equipment, and materials	2.1 Exclusive and dedicated Halal Personal Protective Equipment (PPEs) are selected according to Occupational Safety and Health Standards (OSHS). 2.2 Exclusive and dedicated Halal slitting knives are arranged according to size and length. 2.3 Exclusive and dedicated Halal slitting knives are identified according to the size of ruminants. 2.4 Exclusive and dedicated Halal knives intended solely for slitting are checked according to Halal specifications.	SCIENCE 2.1 Biological Hazards 2.2 Physical Hazards 2.3 Chemical Hazards 2.4 Ruminants TECHNOLOGY 2.5 Basic and fundamental of Halal slitting 2.6 Cutting force 2.7 Different PPEs 2.8 Exclusive and dedicated Halal slitting knives 2.9 Size 2.10 length 2.11 Exclusive and dedicated Halal materials for slitting LAWS 2.12 Islamic Law 2.13 Qur'an and Sunnah	2.1 Selecting exclusive and dedicated Halal PPEs 2.2 Arranging exclusive and dedicated Halal slitting knives 2.3 Identifying exclusive and dedicated Halal slitting knives 2.4 Checking exclusive and dedicated Halal slitting knives 2.5 Checking exclusive and dedicated Halal slitting knives 2.5 Checking exclusive and dedicated Halal sharpening equipment 2.6 Selecting exclusive and

ELEMENT	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
	2.5 Exclusive and dedicated Halal sharpening tools are checked according to Halal specifications. 2.6 Exclusive and dedicated Halal sharpening equipment is checked according to Halal requirements. 2.7 Exclusive and dedicated Halal materials are selected following Halal requirements. 2.8 Safety practices are applied following Occupational Safety and Health Standards.	2.14 Awareness on Republic Act (RA) 10611 - Food Safety Act 2.15 OSHS 2.16 Awareness on RA 9296 - Philippine Meat Inspection Code 2.17 PD 856 - Code of Sanitation of the Philippines MATHEMATICS 2.18 Estimation (Actuarial Mathematics) COMMUNICATION 2.19 Workplace requirements 2.20 Standard Operating Procedures 2.21 Signages	dedicated Halal materials 2.7 Applying safety practices
3. Maintain exclusive and dedicated Halal tools and equipment	3.1 Exclusive and dedicated Halal Slitting knives and sharpening tools are cleaned and sanitized in accordance with halal requirements. 3.2 Exclusive and dedicated Halal slitting knives are sharpened in accordance with halal requirements. 3.3 Bevel and cutting edge of slitting knife is sharpened for alignment in accordance with halal requirements. 3.4 Cutting edge of the exclusive and dedicated Halal slitting knives is smoothed and aligned using honing rod.	3.1 Biological Hazards 3.2 Physical Hazards 3.3 Chemical Hazards 3.3 Chemical Hazards TECHNOLOGY 3.4 Different Methods of Sharpening 3.5 Sanitation Procedure 3.6 Honing Procedure 3.7 Storage of Knives LAWS 3.8 Islamic Law 3.9 OSHS 3.10 Awareness on RA 9296 – Philippine Meat Inspection Code 3.11 Philippine National Standard on Code of Halal Slaughtering Practices for Ruminants (PNS/BAFS 102:2016)	3.1 Cleaning exclusive and dedicated Halal slitting knives and sharpening tools 3.2 Sharpening exclusive and dedicated Halal slitting knives 3.3 Sharpening bevel and cutting edge of exclusive and dedicated Halal slitting knife 3.4 Sanitizing exclusive and dedicated Halal slitting knives and sharpening tools 3.5 Storing exclusive and dedicated Halal slitting knives 3.6 Performing record keeping 3.7 Applying safety practices

ELEMENT	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
	3.5 Exclusive and dedicated Halal slitting knives are stored in accordance with halal requirements. 3.6 Record keeping is performed according to industry workplace requirements. standards. 3.7 Safety practices are applied following Occupational Safety and Health Standards.	3.12 Good Manufacturing Practices (GMP) 3.13 Hazard Analysis Critical Control Point (HACCP) 3.14 Waste management COMMUNICATION 3.15 Record keeping 3.16 Schedule of sharpening exclusive and dedicated Halal knives 3.17 Work Instructions	

	VARIABLE	RANGE
1.	Exclusive and dedicated Halal Materials for ablution	Materials for ablution includes: 1.1 Clean water 1.2 Hand towel
2.	Ablution	Spiritual purification which includes: 2.1 The intention 2.2 Washing hands 3 times (right hand first) 2.3 Rinsing of mouth 3 times 2.4 Rinsing of nose 3 times 2.5 Washing of face 3 times 2.6 Washing of hands up to elbow 3 times 2.7 Wiping of the head 2.8 Cleaning of the ear ones 2.9 Washing of the feet 3 times each (right foot first)
3.	Exclusive and dedicated Halal Personal Protective Equipment	May include: 3.1 Goggles 3.2 Gloves 3.3 Rubber Boots 3.4 Hair Net 3.5 Apron
	Specifications for Exclusive and dedicated Halal knives	May include: 4.1 Hygiene of tools 4.2 Sharpness of knives 4.3 Single blade 4.4 Free from serration, pits, notches or damage 4.5 Must not be made of bones, nails, claw, teeth, fang, tusk, fiberglass, and ceramic. 4.6 Free from non-Halal contamination 4.7 Exclusive and dedicated for Halal Slaughtering (Slitter) Process Specs: 4.8 Shall be made of stainless steel 4.9 Length of the blade must be at least twice (2) the width of the neck of the animals to be slitted 4.10 Single sided cutting edge 4.11 The handle is made of plastic
5.	Exclusive and dedicated Halal Tools	Tools may include: 5.1 Exclusive and dedicated Halal slitting tool 5.1.1 Exclusive and dedicated Halal knives 5.2 Exclusive and dedicated Halal sharpening tools 5.1.2 Exclusive and dedicated Halal Sharpening stone 5.1.3 Exclusive and dedicated Halal Sharpening steel
6.	Exclusive and dedicated Halal Sharpening Equipment	May include: 6.1 Exclusive and dedicated Halal electric sharpening device 6.2 Manual sharpening device

VARIABLE	RANGE
7. Exclusive and	May include:
dedicated Halal	7.1 Exclusive and dedicated Halal sterilization tray
materials	7.2 Exclusive and dedicated Halal towel
8. Islamic law	May include:
	8.1 Halal slaughtering
	8.2 PNS/BAFS 102:2016 (Code on Halal Slaughtering Practices
	for Ruminants)
	8.3 Halal industry standards (Regional and International)

Critical aspects of Competency	Assessment requires evidences that the candidate: 1.1 Performed ablution 1.2 Prepared exclusive and dedicated Halal tools, equipment, and materials 1.3 Maintained exclusive and dedicated Halal tools and equipment.
2. Resource Implications	The following resources should be provided: 2.1 Workplace location and access to workplace policies 2.2 Exclusive and dedicated Halal tools, equipment, and materials relevant to the proposed activity and tasks
3. Methods of Assessment	Competency in this unit may be assessed through: 3.1 Direct Observation 3.2 Demonstration with oral questioning 3.3 Written Test
4. Context of Assessment	4.1 Competency may be assessed in the actual workplace or at the designated TESDA Accredited Assessment Center. Accredited Halal Slaughtering House

UNIT OF COMPETENCY : PERFORM HALAL SLITTING

UNIT CODE : CS-PFB334306

UNIT DESCRIPTOR : This unit deals with the knowledge and skills required

to perform invocation, conduct Halal slitting, and

perform post operation.

ELEMENT	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
Prepare for slitting	 1.1 Exclusive and dedicated Halal <i>PPEs</i> are used following industry standards. 1.2 <i>Invocation</i> is performed according to <i>Islamic Law</i>. 	SCIENCE 1.1 Biological Hazards 1.2 Physical Hazards 1.3 Chemical Hazards ENVIRONMENT AND OTHER RELATED LAWS 1.4 Islamic Law 1.5 OSHS 1.6 Philippine National Standard on Code of Halâl Slaughtering Practices for Ruminants (PNS/BAFS 102:2016) 1.7 GMP 1.8 HACCP	1.1 Using exclusive and dedicated Halal PPEs1.2 Performing invocation
2. Conduct Halal slitting	 2.1 Slitting point is identified according to <i>Islamic Law</i>. 2.2 Slitting is performed following Islamic Law. 2.3 Slitting force is observed following Islamic Law. 2.4 <i>Slitting requirements</i> are observed based on industry standards. 2.5 <i>Good characteristic of bleeding</i> is observed in accordance with workplace requirements. 2.6 Safety practices are applied following OSHS. 	SCIENCE 2.1 Palpation point 2.2 Basic Anatomy of Ruminants specifically the head and neck region. TECHNOLOGY 2.3 Slitting requirements 2.4 Position of slitter and knives 2.5 Force of slitting ENVIRONMENT AND OTHER RELATED LAWS 2.6 Islamic Law 2.7 OSHS 2.8 Awareness on RA 9296 – Philippine Meat Inspection Code	2.1 Identifying slitting point 2.2 Performing slitting slitting 2.3 Observing slitting force 2.4 Observing slitting requirements 2.5 Applying safety practices

ELEMENT	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
		2.9 Philippine National Standard on Code of Halâl Slaughtering Practices for Ruminants (PNS/BAFS 102:2016) 2.10 GMP 2.11 HACCP 2.12 Waste management MATHEMATICS 2.13Estimation	
3. Perform post operation	3.1 Exclusive and dedicated Halal knives sterilization is done following workplace requirements and Islamic Law. 3.2 Exclusive and dedicated Halal knives are cleaned and sanitized according to workplace requirements and Islamic Law. 3.3 Exclusive and dedicated Halal knives are stored according to workplace requirements. 3.4 Disposable exclusive and dedicated Halal PPEs are segregated following workplace requirements. 3.5 Record keeping is performed following workplace requirements.	SCIENCE 3.1 Biological hazards 3.2 Physical hazards 3.3 Chemical hazards TECHNOLOGY 3.4 Thermometer ENVIRONMENT AND OTHER RELATED LAWS 3.5 Islamic Law 3.6 OSHS 3.7 Awareness on RA 9296 – Philippine Meat Inspection Code 3.8 Philippine National Standard on Code of Halâl Slaughtering Practices for Ruminants (PNS/BAFS 102:2016) 3.9 GMP 3.10 HACCP 3.11 Waste management COMMUNICATION 3.12 Record keeping 3.13 Schedule of sharpening knives	3.1 Performing exclusive and dedicated Halal knives sterilization 3.2 Using Exclusive and dedicated Halal thermometer 3.3 Cleaning and sanitizing exclusive and dedicated Halal knives 3.4 Storing exclusive and dedicated Halal knives 3.5 Segregating disposable exclusive and dedicated Halal PPEs 3.6 Performing record keeping

VARIABLE	RANGE	
Exclusive and dedicated Halal PPEs	May include: 1.1 Goggles 1.2 Rubber boots 1.3 Apron 1.4 Hard Hat 1.5 Lab Gown or Scrub Suit Disposables: 1.6 Gloves (metal gloves or wire mesh) 1.7 Head Cap	
	1.8 Hair net 1.9 Face mask 1.10 Helmet (slaughtering)	
2. Invocation	May include: 2.1 Intention 2.2 Bismillahi Allahu Akbar	
3. Islamic Law	May include: 3.1 Halal slaughtering 3.1.1 Draining of blood 3.1.2 Rapid blood loss 3.1.3 Quick death 3.2 PNS/BAFS 102:2016 3.3 Halal industry standards (Regional and International)	
4. Slitting Requirements	3.3 Halal industry standards (Regional and International) May include: 4.1 Bleeding Time 4.2 Complete visualization of the following Anatomical structures 4.2.1 Trachea 4.2.2 Esophagus 4.2.3 Carotid arteries 4.2.4 Jugular vein 4.2.5 Spinal Cord and adjacent vertebra should not be severed 4.3 Less movement necessary single deep cut 4.4 Less physical pressure required in cutting 4.5 Smooth wound wedges-less blood clotting and less pain 4.6 Knife has to be a twice the width of neck	
5. Good Characteristic of Bleeding	May include: 5.1 Rapid 5.2 Profuse and later pulsatile 5.3 Complete	
6. Sterilization	May include: 6.1 stainless tool dip 6.2 hot water (at least 82°C)	

1.	Critical Aspects of Competency	Assessment requires evidence that the candidate: 1.1 Prepared for slitting. 1.1.1 Used Personal Protective Equipment (PPE) 1.1.2 Performed invocation. 1.2 Conducted Halal slitting. 1.2.1 Identified slitting point. 1.2.2 Performed slitting. 1.2.3 Observed slitting force. 1.2.4 Observed slitting requirements. 1.2.5 Applied safety practices. 1.4 Performed post operation. 1.3.1 Done knives sterilization. 1.3.2 Cleaned and sanitized knives.
		1.3.3 Stored knives. 1.3.4 Segregated disposable PPEs. 1.3.5 Performed record keeping.
2.	Resource Implications	The following resources should be provided: 2.1 Halal compliant workplace location 2.2 Exclusive and dedicated Halal tools and equipment/utensils and materials relevant to the proposed activity and tasks
3.	Methods of assessment	Competency in this unit may be assessed through: 3.1 Direct Observation 3.2 Demonstration with oral questioning 3.3 Written Test
4.	Context for assessment	4.1 Competency may be assessed in the actual workplace or at the designated TESDA Accredited Assessment Center.

GLOSSARY OF TERMS:

For the purpose of this competency standard, the following words are defined:

ABLUTION	Spiritual purification which includes: the intention, washing hands 3 times, rinsing of mouth and nose 3 times, washing of face 3 times, washing of hands 3 times, wiping of the head and cleaning of the ear ones, and lastly washing of the feet 3 times each.
INVOCATION	Muslim prayer. Bismillahi- in the name of Allah Wallahu akbar- Allah is the greatest
SLITTING POINT	Incision of the neck at some point below the glottis to sever the trachea, esophagus, carotid arteries, and jugular veins in one stroke to bring about an immediate and massive bleeding.
STERILIZATION	Placing of Halal slitting knives in a sterilization tray containing hot water at a temperature of at least 82°C after each use.

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